



Clients

Some of our clients include:

U.S. Pipeline	Team Industries
Trans Canada/Great Lakes Gas Transmission	Koch pipeline
Alliance Pipeline	Duke Industries
Enbridge Energy	Northern Natural Pipeline
Michels Pipeline	Millennium Pipeline
Precision Pipeline	Oneok Pipeline
Weyerhaeuser	Crystal Sugar
Trus Joist	Specialty Products
Norbord	Boise Cascade Co
Ainsworth Corp.	Potlatch Deltic Corporation
Otter Tail Power Company	American Peat Technology

Contact Us Today to Schedule a Meeting

Northern Horizons Pipeline

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NORTHERN HORIZONS PIPELINE



Northern Horizons is a full-service, American, family owned, industrial construction contractor. We employ highly-qualified pipe liners, pipe fitters, millwrights, boilermakers, laborers, carpenters, operators and iron workers.

Who is Northern Horizons Pipeline?

Our Mission

To create value for our customers through operational excellence and integrating resources safely and efficiently into the industry.

Our Vision

We are the leader in innovation and the ambassadors to the environment, delivering solutions effectively and safely to enhance our industry.

Our Values

Safety & Environmentally Responsible: We continuously pursue best-in-class safety and environmental performance.

Integrity: We operate honestly and ethically, so naturally we build solid customer relations through exceptional service.

Innovation: We passionately create solutions and growth opportunities to keep our customers at the forefront of technology.

Sustainability: We embrace our social and environmental responsibilities. We balance business demands with an environmental view toward the future.

Our People: We Employ Union Craftsmen proficient in every aspect of pipeline welding and certified in API-1104 procedures. We promote a highly engaged and inclusive work environment, with a focus on maintaining the highest standards of safety, quality and proficiency that meets or exceeds our client's expectations. We foster teamwork and diversity, aggressively develop talent and reward exceptional performance.



Fabrication

Northern Horizons Pipeline operates a 16000 sq ft fabrication facility and a 5000 sq ft paint shop. We have mechanized sub arc welding capabilities for pipe up to 60" diameter using in-house API 1104 qualified welding procedures.

Pipeline Services

We have qualified and knowledgeable supervision with over 100 years of combined pipeline construction experience.

We employ skilled craftsman to support pipeline construction, maintenance, stations, terminals, and system enhancements.

Our Projects are designed according to customers unique needs, and meet the jurisdictional code requirements. We track Quality using job specific inspection and test plans. Resumes are available upon request, contact us today to start a conversation about your project needs.

Other Services

Northern Horizons Pipeline is authorized by the **American Society of Mechanical Engineers (ASME)** for the following work:

- Power Boiler work ("S")
- Pressure Piping ("PP")
- Manufacture of Pressure Vessels ("U")

We are also authorized by the **National Board of Boiler and Pressure Vessel Inspectors** to perform the following repairs and alterations to power boilers and pressure vessels ("R")

NORTHERN HORIZONS PIPELINE

Northern Horizons Pipeline Division's Experienced and Dedicated Team

Our supervision and office staff are comprised of a group of key employees who have consistently worked together for several years. Our success maintains decades of experience working in the industry, to meet and exceed client and company requirements and safety specifications with respect to the environment.

PROUD TO BE A FAMILY OWNED UNION CONTRACTOR

Luke Bruns, President & Owner

Bill Bruns, Vice President & Owner

Troy Dunlap, Safety/QA-QC Manager

Mindy Kleebl, Corporate Office Manager

Our Vision

At Northern Horizons Pipeline, we believe that success in the construction of gas and oil pipelines can only be achieved by being proactive in protecting the environment and adhering to strict safety standards. We are proud to provide our clients with reliable, professional service where we specialize in meeting their requirements and deadlines. While our commitment to growth is firmly linked to our devotion to our employee's safety and health, job security and welfare, our strength emanates from our strong and close relationships with our clients. This is achieved by having upper management that demands competence. Company loyalty and management capability allows us to focus on quality work in a safe environment.

Our Mission

To provide reliable, professional service to our clients by maintaining safety and environmental conservation, while having the ability and commitment to achieve and surpass our clients' goals.

NORTHERN HORIZONS PIPELINE

Team Construction Experience

Our team has earned consistent praise for the quality and quantity of work performed in challenging environmentally sensitive areas in all facets of the industry. Our extensive experience includes successful completion of multi-million-dollar projects through coordinating projects, developing partnerships and building positive rapport with engineers, inspection, gas company clients, local vendors and local officials. Our MOD rating meets industry standards.

Areas of Expertise Include:

MAINLINE PIPELINE:

Our team's construction experience's specialty is mainline cross-country pipeline construction where safety and protection of the environment are our number one goal and priority.

INTEGRITY WORK:

Over 127 miles of Hydrotest of an existing 24" line for a major gas company. The pipeline was batch cleaned with soap, then hydrotested to find 14 failures. Our response time to get the failures fixed and the pipeline back on test was within 24 hours. Upon completion of the hydrotest, we dried the pipeline to -40° to get the gas company's product flowing on schedule.

SMART PIGS:

Experience running smart pigs, being fully aware of the speed they need to travel to get accurate readings, and the care that needs to be taken while receiving them.

PULL BACK SECTIONS FOR HDD:

Experienced pipe-side foremen and supervisors oversee the welding, coating, installation, pretest, post-test, and drying the pipeline to negative dewpoints with both air and nitrogen. Our longest HDD is 4800'.

ROAD BORE:

Twelve consecutive years working with several major pipeline contractors; our extensive experience includes interstate, railroad, and stream boring using the conventional-track method and also air hammer. With safety being our priority, we work with trench boxes and other types of shoring to provide a safe work environment.

STATION WORK:

Building smaller border stations, our experience includes everything from the concrete installation and erection of the buildings, to the construction of major compressor stations. Our Mechanical Division specializes in this.

INNER CITY:

Additional experience working in the inner-city on narrow ROW's includes attention to existing powerline ROW's and working in the street. Instruction is demonstrated to give the understanding of the importance of maintaining safety with traffic control. We have vast experience working around utilities and in using the soft dig system.

TAKE-UP & RELAY:

Our team's capabilities with take-up and relay of pipe are consistent with fortifying and protecting the integrity of the pipe and the environment in the process.

FABRICATION:

We have our own Fab shop with Sub-Arc. Included in our Mechanical Division is a large paint shop. Our capabilities include sand blasting, painting and hydrotest.

Luke Bruns

The ability to organize, communicate effectively, and lead by example has proven to motivate employees to work to their potential. Giving and receiving feedback on projects provides teamwork with a clear vision and engages others to lead with integrity. With jobsite management of up to 500 employees, coaching the team to adopt collaboration with other crews has been effective and has benefited in conflict resolution.

Profile

- Ability to delegate.
- Coordinate with all crews to balance workload and be efficient.
- Awareness of budget and scheduling deadlines in order to maximize productivity.
- Effective at giving safety instruction and guidance to ensure that following the sequence of basic job steps helps to avoid potential accidents and hazards.

Work Experience **NORTHERN HORIZONS SOLWAY, INC., President, 70% Owner, Northern Horizons Pipeline and Northern Horizons Mechanical**

- September 2017 to Present
- Estimating/Project Manager, Ottertail Power Coal Power Plant Shutdowns/Maintenance
- Norbord Inc.
- American Crystal Sugar
- Ames Construction
- Potlach Inc.
- American Peat Technology
- Blandon Papermill

PRECISION PIPELINE, LLC, Welding Foreman/Superintendent

- 4/2018 to 6/2018: Mobilized construction spread from Mansfield, PA to Mount Vernon, IL. **Ameren Energy** Project: 30 miles natural gas distribution system; Mt Vernon, IL, Peoria, IL and Champaign, IL
- 1/2018 to 4/2018: **Howard Energy** 10 mile Gathering System, Mansfield, PA.
- 1/2017 to 11/2017: Oversee simultaneous projects:
Energy Transfer Rover mainline, 25 miles 24",
Shell Oil, 20 miles gathering system, multiple pipe sizes
Talisman Energy, 20 mi Natural Gas Gathering Systems
Howard Energy, 20 mi Natural Gas Gathering Systems
- 9/2016 to 12/2016: Oversee simultaneous projects:
Howard Energy, 10 mi 16" gas mainline
Shell Oil, 15 mi gas gathering systems
Talisman Energy, 15 mi gas gathering systems

CHARPS WELDING, LLC, 798 Welder

- 2/2016 to 8/2016 Williams **Gas**, 42" Launcher Receiver Replacement, 24" Hydrotest, Charlottesville, VA.
Enbridge Maintenance in MN & WI; Shell Oil, 6 mi Natural Gas Gathering Systems, Mansfield, PA

PRECISION PIPELINE, LLC, 798 Welder

- 10/2015 to 12/2015 Shell **Oil**, 6 mi Natural Gas Gathering Systems, Mansfield, PA

CHARPS WELDING, LLC Welding Foreman

- 6/2015 to 10/2015 Koch **Energy** Maintenance, MN & WI

MINNESOTA LIMITED, LLC Welder

- 3/2015 to 6/2015 Enbridge 36" Compressor Station Expansion, Plummer, MN & Donaldson, MN

Work Experience Continued

ENCOMPASS PIPELINE, LLC, Welding Foreman/Supervisor over all welding and pipelaying operations including 2 offices in Troy, PA and Washington, PA

- 1/2013 to 2/2015
Mark West Energy, 11 mi 20" Gas Mainline, Washington, PA
Momentum Gas, 25 mi Small Diameter Natural Gas Gathering Systems, Southwest PA and Northern WV
Chesapeake Gas, 20 mi Small Diameter Natural Gas Gathering Systems, Northern PA

SOVDE BROS ENTERPRISES, Journeyman Welder

- 6/2012 to 12/2012 Northern **Natural Gas** Maintenance, MN, WI, IA and NE

MINNESOTA LIMITED, LLC Union Welder

- 7/2010 to 6/2012 Northern **Natural Gas** Maintenance, MN, WI & IA
Enbridge Maintenance, MN & WI
Koch Maintenance
Fabrication Shop, Big Lake, MN: Large diameter piping fabrication (30-48" for multiple energy companies; Stick, Mechanized, Submerged ARC and Wire Bead Certified

SCHECK INDUSTRIAL, Union Laborer, Local 1097

- 11/2009 to 7/2010
Blandin Papermill Maintenance, Grand Rapids, MN
Boise Cascade Papermill Maintenance, International Falls, MN
Keytech Taconite Mine, Hibbing, MN

Communication

Safety/Orientations 5-150 Union employees for 5 years, 10 per year
Weekly Safety Speeches 25-450 employees for 3 years, 1 per week

Accreditations

High Pressure Pipe Welding
1104 Welding Certification Multiple Energy Companies
Local Union 798 Journeyman Welder Certified
Job management, 50-500 union employees

References

MARLON JOHNSON, Owner BJI Inspection (607) 437-0132
BILL BRUNS, Manager, Scheck Ind., Northern Horizons Inc. (218) 368-2800
GARY WELLNITZ, Manager, Ottertail Power (605) 467-0103

Bill Bruns

43 years in the Industrial Mechanical Construction Industry. 30-year background as Superintendent/General Manager. Results-oriented with the ability to manage multiple projects efficiently, effectively and on time.

Profile

- Exceptional leadership skills.
- Supervise large teams of construction professionals to successfully complete projects throughout the U.S.
- Coordinate, schedule, direct and motivate personnel and subcontractors. Meet with subcontractors, engineers and inspection team daily.
- Consistent track record in completing multiple projects within timeline and budget.
- Track and review progress of projects daily. Delegate assignments to balance workload and maximize productivity.
- Ensure strict adherence to all regulations; enforce all safety protocols and procedures.

Work Experience

NORTHERN HORIZONS SOLWAY, INC., V.P., 30% Owner, Northern Horizons Pipeline and Northern Horizons Mechanical

- September 2017 to Present
- Ottertail Power Coal Power Plant Shutdowns/Maintenance
- Norbord Inc.
- Ames Construction
- American Crystal Sugar
- Potlatch Inc.
- American Peat Technology
- Blandon Papermill

NOOTER/ERICKSON CONSTRUCTION, General Manager

- **May 2010 - Aug 2017**
- American Crystal Sugar
- Verso Paper
- Potlatch Corp.
- Ottertail Power
- Dakota Gasification

SCHECK INDUSTRIAL, General Manager

- **Aug 2000 - May 2010**
- Ameren
- Amoco
- Ottertail Power
- Marathon Oil
- Biomass Boiler Erection, St Paul, MN.

PHILIPS GETSCHOW CONSTRUCTION, GM/Vice President

- **Apr 1986 – 2000**
- Ameren
- Flint Hills
- Ottertail Power
- Dairyland Power
- Biomass Boiler Project, Woodland, CA.

Accreditations

- Certified CAWI
- ASW Certified Welding Instructor
- Certified MSHA Safety Mason
- MiG & Tig Olympics. First in State, Second in Nation.
- Mankato College, MN Teachers Certificate